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## PRODUCT SPECIFICATION for Freeze Dried Tangerine Whole Segments

### Product Description:

Freeze Dried tangerine whole segments made from ripe, fresh frozen, Tangerines. Product is metal detected; Fe 0.8mm, Non Fe 1.2mm, SS 1.6mm)

The freeze drying process uses reduced pressure and very low temperatures so the natural colour and flavour is maintained and nutritional values remain close to those of fresh fruit.

### Sensory Description:

Colour - Orange to light orange

Aroma - Typical for fresh tangerines, free from off aromas

Taste - Typical for fresh tangerines, free from off or foreign flavours

Texture - Free flowing segments.

**Ingredients:** Tangerine

**Countries of Origin:** EU, Canada, South Americas and China

### Microbial Limits:

Total Plate Count <100.000/g

Yeasts <1.000/g (max. 10.000)

Moulds <1.000/g (max. 10.000)

Coliforms <100/g

E. coli <10/g\*

Salmonella neg./25g\*


\*Monitoring once per year from raw material

### Shelf Life/Storage Conditions:

18 months on receipt.

Product must be kept dry (max 65% humidity) and stored in an airtight container after opening to achieve the stated shelf life. Store below 20°C to maintain optimum quality through life.

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#### Nutritional per 100g:

Moisture	<5%
Fines content <1mm	Max. 10%
Energy	1441 kJ
Energy	344.5 kcal
Carbohydrates	86.7g
of which Sugar	68.8g
Protein	5.3g
Fat	2.0g
of which Sat Fat	0.25g
Fibre	11.7g
Sodium	0.01g
Salt	0.02g

#### Packaging:

For bulk 15kg packs blue heat sealed heavy duty liner(s) in card outer or high barrier laminate foil pouch with optional grip seal for resealability. For smaller packs heat sealed laminate foil pouch.

#### GMO

Genetically modified tangerines are not used. No other ingredients or processing aids are used in manufacture.

#### Allergens

Product contains only tangerines.

#### Irradiation

This product is not subject to ionising radiation.

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