	Specification Sheet	Document Ref	HB3.6.104
	Specification Sheet	Issue Number	3
Honeyberry® NATURES SWEETNESS	Title: Wild Dlueberry Whole	Date of Issue	11/07/2022
	Title: Wild Blueberry Whole	Page Number	1 of 2

PRODUCT SPECIFICATION for Freeze Dried Wild Blueberry Whole

Product Description:

Freeze Dried Blueberry made from ripe, fresh frozen, Wild Blueberries. (Product is metal detected; Fe 0.8mm, Non Fe 1.2mm, SS 1.6mm) and is manual sorted to avoid foreign bodies.

The freeze drying process uses reduced pressure and very low temperatures so the natural colour and flavour is maintained and nutritional values remain close to those of fresh fruit.

Sensory Description:

Colour - Dark Blue/purple with possible light spots Aroma - Typical for fresh Blueberries, free from off aromas Taste - Typical for fresh Blueberries, free from off or foreign flavours Texture - Free flowing whole fruits.

Ingredients: Wild Blueberry **Countries of Origin:** EU, Canada, South Americas, Sweden, Ukraine, Other locations may be possible

Microbial Limits:

Total Plate Count <100,000/g Yeasts <1,000/g Moulds <1,000/g Coliforms <100/g* E. coli <10/g*

*Monitoring once per year from raw material

Shelf Life/Storage Conditions:

12 months from manufacture.

Product must be kept dry (max 65% humidity) and stored in an airtight container after opening to achieve the stated shelf life. Store below 20°C to maintain optimum quality through life.

Prepared by: Richard Strauss	Approved by:	Richard Oliver
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	Specification Sheet		HB3.6.104
	Specification Sheet	Issue Number	3
Honeyberry® NATURES SWEETNESS Title: Wild Bluebe	Title: Wild Dlucherry Whole	Date of Issue	11/07/2022
		Page Number	2 of 2

Nutritional per 100g:

Moisture	<5%
Energy	1509 kJ
Energy	359 kcal
Carbohydrates	63.5g
of which Sugar	37.4g
Protein	3.8g
Fat	4.95g
of which Sat Fat	0.5g
Fibre	22.7g
Sodium	0.01g
Salt	0.025g

Packaging:

For bulk 15kg packs blue heat sealed heavy duty liner(s) in card outer or high barrier laminate foil pouch with optional grip seal for resealability. For smaller packs heat sealed laminate foil pouch.

GMO

Genetically modified wild blueberries are not used. No other ingredients or processing aids are used in manufacture.

Allergens

Product contains only wild blueberries.

Irradiation

This product is not subject to ionising radiation.

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