	Specification Sheet	Document Ref	HB3.6.92
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PRODUCT SPECIFICATION for Freeze Orange Pieces 0-5mm		
Broduct Decorintion:		
Product Description:		
Freeze Dried Orange Pieces made from ripe. fresh frozen oranges. Product is metal detected; (Fe		
0.8mm, Non Fe 1.2mm, SS 1.6mm, AI 1.0mm)		
The freeze drying process uses reduced pressure and very low temperatures so the natural colour and		
flavour is maintained and nutritional values remain close to those of fresh fruit.		
Sensory Description:		
Colour - Light Orange, Orange		
Aroma - Typical for Orange, free from off aromas		
Taste - Typical for Orange, free from off or foreign flavours		
Texture - Pieces		

Ingredients: Oranges

Countries of Origin: China, Egypt, Morocco, Turkey, Additional origins may be possible.

Microbial Limits:

Total Plate Count	te Count <50.000/g	
Yeasts	<3.000/g	
Moulds	<1.000/g	
Coliforms	<10/g	
E. coli	<10/g*	
Salmonella	neg./ 25g*	

*Monitoring once per year from raw material

New crop material may be at a maximum of <10,000/g for yeast count, due to the acidity of the product this reduces in 4-8 weeks to the maximum number according to the specifications.

Shelf Life/Storage Conditions:

12 months on receipt.

Product must be kept dry (max 65% humidity) and stored in an airtight container after opening to achieve the stated shelf life. Store below 20°C to maintain optimum quality through life.

Prepared by: Richard Strauss Approved by: Richard Oliver			
	Richard Strauss	Approved by:	Richard Oliver

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Nutritional per 100g:

Moisture	<5%
Energy	1302 kJ
Energy	305 kcal
Carbohydrates	56.1g
of which Sugar	56.1g
Protein	6.8g
Fat	1.4g
of which Sat Fat	0.2g
Fibre	10.85g
Sodium	0.01g
Salt	0.02g
Minerals	3.3g
Org. Acids	1.8g

Packaging:

Sealed blue bag inner, cardboard outer. Laminate foil pouch. Sachet.

GMO

Genetically modified Oranges are not used. No other ingredients or processing aids are used in manufacture.

Allergens

Product contains only Oranges.

Irradiation

This product is not subject to ionising radiation.

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	Richard Oliver	Approved by:	Dichard Strauge	Prepared by: