

Document Ref HB3.6.1
Issue Number 1

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Page Number

Title:Lemon Flavour

#### **General Information**

PICTURE	NA
DESCRIPTION	Lemon Flavour Liquid
SKU CODE	NF-LEM
SPEC NUMBER	SP0247
<b>LEGAL DECLARATION</b> when used in	Natural Flavour OR Flavouring
isolation according to EU regulation	
1333/2008 & Commission directives	
231/2012 & 1129/2011	
INGREDIENT DECLARATION	Natural Flavouring Substances, Monopropylene Glycol (E1520), Ethanol.
RAW MATERIAL COUNTRY OF	UK, Spain, Germany, China, India, Italy, Other locations may be possible.
ORIGIN	
COUNTRY OF MANUFACTURE	UK
SHELF LIFE & STORAGE	12 months from manufacture in full sealed containers, store at ambient
INSTRUCTIONS	temperatures, ideal temperatures are 10°C to 20°C
APPLICATIONS	Beverages, confectionery, bakery, desserts etc.
DOSAGES RECOMMENDED	From 0.1% W/W

#### **Microbiological Limits**

TEST	MAX LIMIT	FREQUENCY OF TESTING
TVC	100,000 Cfu/g	Annually
Yeasts	1,000 Cfu/g	Annually
Moulds	1,000 Cfu/g	Annually
Enterobacteriaceae	Not tested	NA
E Coli	Not tested	NA
Salmonella	Not detected in 25g	Annually
Coliforms	Not tested	NA
Listeria	Not tested	NA

#### **Organoleptic and Quality**

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



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Product Characteristic	
A clear liquid	

#### Foreign Body Controls e.g.Metal Detector/X-Ray/Sieve

Control Type	Detection limit	Frequency
Metal detector	2.5mm Ferrous	Every batch

#### **Physical Properties**

Physical Property	Limit	Testing Frequency
РН	NA	NA
AW	NA	NA
Moisture	NA	NA
Ethanol Content	NA	NA

#### **Nutritional Information per 100g**

Energy	NA	КЈ
Energy	NA	Kcal
Carbohydrate	NA	g
Of which sugars	NA	g
Fat	NA	g
Of which saturates	NA	g
Protein	NA	g

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Fibre	NA	g
Salt	NA	g

#### **Allergen Information**

Does the product contain any of the following, including <u>any</u> possible source of cross contamination or carry over?

Allergen (Directive EU 1169/2011 Annex II)	Present in Product	Used on site	Used on Shared Equipment	Risk of contamination (Y/N)
Cereals containing gluten, namely: wheat, rye,	N	Υ	N	N
barley, oats, spelt, kamut or their hybridised				(Used on
strains, and products thereof, except:				supplier site in
<ul> <li>wheat based glucose syrups including</li> </ul>				finished goods,
dextrose				packed using
<ul> <li>wheat based maltodextrins</li> </ul>				separate
<ul> <li>glucose syrups based on barley;</li> </ul>				dedicated
<ul> <li>cereals used for making alcoholic distillates</li> </ul>				equipment)
including ethyl alcohol of agricultural origin;				
Crustaceans and products thereof	N	N	N	N
Eggs and products thereof	N	Υ	N	N
				(Used on
				supplier site in
				finished goods,
				packed using
				separate
				dedicated
				equipment)
Fish and products thereof, except:	N	N	N	N
<ul> <li>fish gelatine used as carrier for vitamin or</li> </ul>				
carotenoid preparations;				
<ul> <li>fish gelatine or Isinglass used as fining</li> </ul>				
agent in beer and wine;				
Peanuts and products thereof;	N	N	N	N
Soybeans and products thereof, except	N	Υ	N	N
<ul> <li>fully refined soybean oil and fat</li> </ul>				

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except:  • whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; • lactitol;  • lactitol;  Nuts, namely almonds (Armygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  • Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N  Sesame seeds and products thereof  N N N N N  N N N  N N N N  N N N N  N N N N  N N N N N  N N N N N N  Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N N N N N			•		•
tocopherol acetate, and natural D-alpha tocopherol succinate from soybean sources;  • vegetable oils derived phytosterols and phytosterol esters from soybean sources  • plant stanol ester produced from vegetable oil sterols from soybean sources;  Milk and products thereof (including lactose), except:  • whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; • lactitol;  Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Uuglans regio), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.), K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistocia vero), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof Nuts used for making alcoholic distillates including of thyl alcohol of agricultural origin  Celery and products thereof Nuts used for making alcoholic distillates including of thyl alcohol of agricultural origin  Celery and products thereof Nuts used for making alcoholic distillates including of thyl alcohol of agricultural origin  Celery and products thereof Nuts used for making alcoholic distillates including of the interniof the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof Nuts used for making alcoholic distillates including of the instructions of the manufacturers  Lupin and products thereof Nuts used for mosumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof	<ul> <li>natural mixed tocopherols (E306), natural</li> </ul>				(Used on
tocopherol succinate from soybean sources;  • vegetable oils derived phytosterols and phytosterol esters from soybean sources  • plant stanol ester produced from vegetable oil sterols from soybean sources;  Milk and products thereof (including lactose), except:  • whey used for making alcoholic distillates including ethyl alcohol of agricultural origin;  • lactitol;  N N N N N N N N N N N N N N N N N N N	D-alpha tocopherol, natural D-alpha				supplier site in
sources;  vegetable oils derived phytosterols and phytosterol seters from soybean sources  plant stanol esters from soybean sources;  Milk and products thereof (including lactose), except:  • whey used for making alcoholic distillates including ethyl alcohol of agricultural origin;  • lactitol;  N N N N N N N N N N N N N N N N N N N	tocopherol acetate, and natural D-alpha				finished goods,
vegetable oils derived phytosterols and phytosterol seters from soybean sources     plant stanol ester produced from vegetable oil sterols from soybean sources;  Milk and products thereof (including lactose),     whey used for making alcoholic distillates including ethyl alcohol of agricultural origin;     lactitol;  N N N N N N N N N N N N N N N N N N N	tocopherol succinate from soybean				packed using
phytosterol esters from soybean sources  plant stanol ester produced from vegetable oil sterols from soybean sources;  Milk and products thereof (including lactose), except:  whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; lacitiol;  lacitiol;  lacitiol;  N N N N N N N N N N N N N N N N N N N	sources;				separate
plant stanol ester produced from vegetable oil sterols from soybean sources;  Milk and products thereof (including lactose), except:  whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; lactitol;  lactitol;  N N N N N N N N N N N N N N N N N N N	<ul> <li>vegetable oils derived phytosterols and</li> </ul>				dedicated
oil sterols from soybean sources;  Milk and products thereof (including lactose), except:  • whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; • lactitol;  Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Iuglans regia), cashews (Anacardium occidentale), pecan nuts (Carya iillinoinensis (Wangenh.), K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except: • Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N Sesame seeds and products thereof  N N N N N N N N N N N N Sesame seeds and products thereof  N N N N N N N N N N N Sesame seeds and products thereof  N N N N N N N N N N N N N N N N N N N	phytosterol esters from soybean sources				equipment)
Milk and products thereof (including lactose), except:  • whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; • lactitol;  • lactitol;  N N N N N N N N N N N N N N N N N N N	<ul> <li>plant stanol ester produced from vegetable</li> </ul>				
except:  whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; lactitol;  lactitol;  Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N  Mustard and products thereof  Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N N N N N	oil sterols from soybean sources;				
whey used for making alcoholic distillates including ethyl alcohol of agricultural origin;     lactitol;     lactitol;     lactitol;  Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:     Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof     N     N     N     N     N     N	Milk and products thereof (including lactose),	N	Υ	N	N
including ethyl alcohol of agricultural origin;  Iactitol;  Indication in a separate dedicated equipment)  Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N N	except:				(Used on
■ lactitol;    Packed using separate dedicated equipment)	<ul> <li>whey used for making alcoholic distillates</li> </ul>				supplier site in
Separate dedicated equipment)  Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof NNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNN	including ethyl alcohol of agricultural origin;				finished goods,
Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  • Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N  Mustard and products thereof  N N N N N  Sesame seeds and products thereof  N N N N N  Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N N N	<ul><li>lactitol;</li></ul>				packed using
Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof NNNNNNNNNN  Mustard and products thereof NNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNN					separate
Nuts, namely almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N  Mustard and products thereof  N N N N  Sesame seeds and products thereof  N N N N  Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N  N					dedicated
almonds (Amygdalus communis L.), hazelnuts (Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  • Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N Sesame seeds and products thereof N N N N N N N N N N N N N N N N N N N					equipment)
(Corylus avellana), walnuts (Juglans regia), cashews (Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  • Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N  Mustard and products thereof  N N N N N  Sesame seeds and products thereof  N N N N N  Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N N	Nuts, namely	N	N	N	N
(Anacardium occidentale), pecan nuts (Carya illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N  Mustard and products thereof  N N N N N N  Sesame seeds and products thereof  N N N N N N  Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N N N	almonds ( <i>Amygdalus communis</i> L.), hazelnuts				
illinoinensis (Wangenh.) K. Koch), Brazil nuts (Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N	(Corylus avellana), walnuts (Juglans regia), cashews				
(Bertholletia excelsa), pistachio nuts (Pistacia vera), macadamia or Queensland nuts (Macadamia ternifolia), and products thereof, except:  ■ Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N	(Anacardium occidentale), pecan nuts (Carya				
macadamia or Queensland nuts ( <i>Macadamia</i> ternifolia), and products thereof, except:  Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N	illinoinensis (Wangenh.) K. Koch), Brazil nuts				
ternifolia), and products thereof, except:  ■ Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N	(Bertholletia excelsa), pistachio nuts (Pistacia vera),				
Nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N	macadamia or Queensland nuts (Macadamia				
including ethyl alcohol of agricultural origin  Celery and products thereof  N N N N N N N N N N N N N N N N N N	ternifolia), and products thereof, except:				
Celery and products thereof N N N N N N N N N N N N N N N N N N N	<ul> <li>Nuts used for making alcoholic distillates</li> </ul>				
Mustard and products thereof  N N N N N N N N N N N N N N N N N N	including ethyl alcohol of agricultural origin				
Sesame seeds and products thereof  N N N N N N N N N N N N N N N N N N	Celery and products thereof	N	N	N	N
Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N  N  N  N  N  N  N  N  N  N  N  N  N	Mustard and products thereof	N	N	N	N
more than 10 mg/kg or 10 mg/litre in terms of the total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof N N N N N	Sesame seeds and products thereof	N	N	N	N
total SO <sub>2</sub> which are to be calculated for products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof  N N N N	Sulphur dioxide and sulphites at concentrations of	N	N	N	N
as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers  Lupin and products thereof N N N N N	more than 10 mg/kg or 10 mg/litre in terms of the				
reconstituted according to the instructions of the manufacturers  Lupin and products thereof N N N N N	total SO <sub>2</sub> which are to be calculated for products				
manufacturers  Lupin and products thereof N N N N N	as proposed ready for consumption or as				
Lupin and products thereof N N N N	reconstituted according to the instructions of the				
	manufacturers				
Molluscs and products thereof N N N N	Lupin and products thereof	N	N	N	N
	Molluscs and products thereof	N	N	N	N

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#### **Intolerance Information**

Does the product contain any of the following, including <u>any</u> possible source of cross contamination or carry over?

INTO LEDANCE CLIDSTANCES.	V/N	If you give details
INTOLERANCE SUBSTANCES:	Y/N	If yes, give details
Aspartame	N	
Additives (E' Numbers etc)	Υ	E1520, E433
Beef and beef derivatives	Ν	
Benzoates	N	
BHA/BHT	N	
Chicken and chicken derivatives	N	
Cocoa	N	
Coriander	N	
Fruit and fruit derivatives	N	
Glutamate	N	
Legumes and Pulses	N	
Monosodium Glutamate (MSG)	N	
Pork and pork derivatives	N	
Synthetic Colours including Azo and Coal tar dyes	N	
Vegetable and Vegetable derivatives	N	
Vegetable Oil:	N	
If yes state type and source, eg. Hydrogenated, partially		
hydrogenated: rapeseed, peanut, etc.		
Yeast and yeast derivatives	N	

#### **Suitability**

	Y/N	If not, give details
Vegetarians	Υ	
Vegans	Υ	
Orthodox Jewish Diet (Kosher)	Υ	(Not certified)
Muslim Diet (Halaal)	N	Contains Ethanol
Diabetics	Υ	

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#### **Genetically Modified Organisms (GMO)**

	Y/N	Details
Does the product or any of its ingredients contain any maize or soya	N	
products?		
Does the product or any of its ingredients contain any genetically modified	N	
material (whether active or not)		
Please identify ingredients which contain such materials		
Is the product or any of its ingredients not substantially equivalent as a	N	
consequence of the use of genetic modification?		
Please identify any such ingredient		
Is the product or any of its ingredients produced from, but not containing	N	
any genetically modified material?		
Please identify those ingredients, which are produced from such materials.		
Have genetically modified organisms been used as processing aids or	N	
additives used in connection with the production of these ingredients?		
Please identify any such processing aids or additives		
Have genetically modified organisms been used to produce processing aids	N	
or additives (GMO not present in aid or additive when in use) which are		
subsequently used in production of this product or any of its ingredients?		
Please identify any such processing aids or additives.		

#### **Irradiation**

Has the product or any of the ingredients including processing aids been	No
treated with ionising radiation	

#### <u>Pesticides</u>

Pesticide residue tested for	Maximum limit	Frequency
Pesticide detected residues comply with the legislative maximum levels (MRL's) of (EC) No 396/2005	As per (EC) No 396/2005	As per risk assessment

Prepared by: Richard Strauss Approved by: Richard Oliver	Prepared by:	Richard Strauss	Approved by:	Richard Oliver
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#### **Heavy Metals**

Test	Maximum limit	Frequency
The product complies with legislative maximum levels in accordance with (EC) No 1881/2006	As per (EC) No 1881/2006	As per risk assessment

#### **Mycotoxins**

Test	Maximum limit	Frequency
Not tested	NA	NA

#### **Additional Information**

Available in 30ml, 250ml and 1Litre bottles, also available in bulk, in all cases packaging is suitable for the product.

#### Sign off

I declare that the information detailed on this document is believed to be correct as of the date specified below.

This product and data comply with all current UK and EU regulations.

This specification is deemed accepted by both parties if no issues have been reported to the supplier within one week.

<u>Supplier</u>		<u>Customer</u>	
Name	Richard Strauss	Name	

Prepared by:	Richard Strauss	Approved by:	Richard Oliver



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Position	Technical Manager	Position	
Date	04/10/2023	Date	
Signature	Heaves	Signature	